Paint

Refinishing Processes

NOTE: (▨ : Indicates steps which may be required depending on the degree of damage)

Refinishing Processing \ Damage	To metal surface	To under/ intermediate coats	To top coat	Replacement Parts: Welded part	Replacement Parts: Single part
1. Featheredging (polishing damaged surface)					
2. Preparation of metal surface					
3. Air blowing/Degreasing					
4. Treatment of metal surface					
5. Filling/drying/Polishing	▨				
6. Air blowing/Degreasing					
7. Masking (part)					
8. Undercoating/Drying		▨			
9. Polishing undercoat					
10. Air blowing/Degreasing					
11. Masking					
12. Spraying intermediate coat/Drying					▨
13. Polishing intermediate coat/Top coat					
14. Air blowing/Degreasing					
15. Masking					
16. Spraying top coat/Drying					
17. Polishing/Buffing					